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DECLARATION

The undersigned, Dana Scruggs, having an office at 8902B Otis Avenue, Suite 204B, Indianapolis, Indiana 46216, hereby states that she is well acquainted with both the English and German languages and that the attached is a true translation to the best of her knowledge and ability of PCT/DE 03/00340 (INV.: CLAUSS, S., ET AL), entitled "Method and Measuring Device for Locating Enclosed Objects".

The undersigned further declares that the above statement is true; and further, that this statement was made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or document or any patent resulting therefrom.



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Dana Scruggs

5/10/05

# METHOD AND MEASURING DEVICE FOR LOCATING ENCLOSED OBJECTS

## Background Information

The present invention relates to a method and/or a measuring device for locating objects enclosed in a medium according to the preamble of Claim 1 and/or Claim 13.

A method of this nature, and/or a measuring device for carrying out this method utilizes a capacitive sensor device that generates a detection signal, e.g., in the form of an electromagnetic field, so that the detection signal passes through the medium to be analyzed, but, at the very least, penetrates the medium to a sufficient extent. An object enclosed in the medium influences the detection signal, so that an evaluation of the detection signal makes it possible to obtain information about an object that is enclosed in the medium.

A measuring device according to the general class, e.g., a stud sensor, detects an object that is enclosed in the medium by way of the change of the electrical capacitance of its capacitive sensor device, the change being generated by the enclosed object. An object that is enclosed in a medium changes the dielectric properties of the medium, so that a precision capacitor that is brought into the vicinity of the object senses a change in capacitance caused by the object and/or a change in its impedance. This capacitance change may be measured, for example, by the shift current of the precision capacitor of the capacitive sensor device.

A compact, hand-held stud sensor is made known in US 6,249,113 B1. To locate objects behind a surface, the stud sensor measures the change in capacitance sensed by a sensor circuitry as the measuring device is moved across a wall. To display the exact location of an object enclosed in the medium, the measuring device according to US 6,249,113 B1 comprises an LED array in an arrow-

1 shaped format on the housing of the measuring device. When an object is  
2 detected by the measuring device, a pair of LEDs in the arrow-shaped LED array  
3 on the housing of the measuring device is activated as a function of the signal  
4 strength. As the sensor is scanned closer to the enclosed object, i.e., the  
5 stronger the detection signal that is generated by the object becomes, the further  
6 the activated LEDs travel toward the arrow tip in the LED array. When the  
7 measuring device is finally positioned directly over the enclosed object, the tip of  
8 the arrow in the LED array is illuminated. Basically, therefore, the measuring  
9 device according to US 6,249,113 B1 makes it possible to locate objects  
10 enclosed in a medium, e.g., a wall. Neither the device disclosed in US 6,249,113  
11 B1 for locating objects enclosed in a medium, nor the very simple method on  
12 which it is based, are capable of measuring the depth at which the object is  
13 located.

14  
15 Publication WO 94/04932 discloses a portable device for locating objects  
16 positioned behind a surface, comprising a sensor for sensing additional  
17 capacitive loading caused by the object, an evaluation unit for the detection  
18 signal, and a display for presenting the measured results. In addition, the  
19 measuring device according to WO 94/04932 comprises a device that allows the  
20 sensor device to be operated in a higher-sensitivity or lower-sensitivity mode.

21  
22 Publication WO 94/04932 further discloses a method for determining the location  
23 of an object positioned behind a surface. To accomplish this, the corresponding  
24 measuring device is moved across the wall to be analyzed. The sensor according  
25 to WO 94/04932 is capable of sensing an increase or decrease in the thickness  
26 of the material. This permits the device to inform the operator, for example, that  
27 the sensor was calibrated incorrectly, e.g., directly over an enclosed object. The  
28 method on which this is based further makes it possible to inform the operator  
29 that the medium being analyzed is too thick or too thin for an enclosed object to  
30 be detected.

31

1 A digital register in the measuring device according to WO 94/04932 permits the  
2 calibration data to be stored indefinitely while the sensor is powered on.

3

4 A stud sensor is made known in US 6,198,271 B1, which, in order to locate  
5 objects enclosed in a wall, detects the changes in capacitance of three capacitive  
6 sensors as the sensor is moved across the wall, the sensors being integrated in  
7 the measuring device. A comparison circuit monitors the relative charge time  
8 associated with each capacitive element, the charge times providing an  
9 indication of the relative capacitances of the three capacitive elements. Changes  
10 in the relative capacitances of the three elements as the device is moved along a  
11 wall are due to a change in the dielectric constant of the wall, which normally  
12 results from the presence of an object behind the surface over which the device  
13 is moved. The comparison circuit uses differences in the measured relative  
14 capacitances of the individual capacitive elements to locate the enclosed object.

15

16 The measuring device disclosed in US 6,198,271 B1 includes a display that  
17 consists of a plurality of display elements that are connected with the evaluation  
18 unit of the measuring device in such a manner that only those elements that are  
19 located directly above the located object display a signal. In this manner, it is  
20 possible to center the measuring device over the located object and thereby  
21 indirectly determine the location of the object.

22

23 Advantages of the Invention

24

25 The inventive method for locating objects enclosed in a medium utilizes a  
26 detection signal that is generated by a capacitive sensor device, e.g., an  
27 electrical field that engages in the medium to be analyzed. The object enclosed  
28 in the medium influences the electrical field between the electrodes of the  
29 capacitive sensor device and thereby changes the capacitance of the precision  
30 capacitor, so that the change in capacitance caused by an enclosed object can  
31 be determined, e.g., via determination of a measurement parameter correlated

1 with this shift current. A more exact analysis of this change in capacitance then  
2 permits extraction of information about the position of the enclosed object relative  
3 to the measuring sensor.

4  
5 The technical problem that substantially determines the accuracy of detection  
6 arises from the fact that the change in capacitance of the precision capacitor  
7 caused by the dielectric, enclosed objects is extremely small. Highly accurate  
8 precision measurements are therefore indispensable for determining the change  
9 in capacitance of the precision capacitor. Changes in capacitance to be  
10 determined typically take place in the sub-picofarad range when enclosed  
11 dielectric objects, such as plastic pipes, are present.

12  
13 When an alternating current of one volt is applied to the electrodes of the  
14 precision capacitor and the utilized measuring frequency of the measured signal  
15 is 100 KHz, these small changes in the capacitor capacitance result in current  
16 differences in the shift current of less than 1 microampere. Small current  
17 differences of this nature are difficult to measure, in particular, because they are  
18 superposed on a background current that is generated by the enclosing medium,  
19 independently of the presence or absence of the enclosed object.

20  
21 According to the invention, the proposed method for locating objects enclosed in  
22 a medium provides that, to evaluate the detection signal, the measured signal is  
23 separated into signal parts originating from the enclosing medium and signal  
24 parts originating from the object enclosed in the medium. By measuring the  
25 measurement parameter, which is proportional to the change in capacitance of  
26 the precision capacitor in terms of magnitude and phase, it is possible to  
27 discriminate signal parts that come from regions of the enclosing medium that  
28 are close to the surface, and signal parts that originate from the enclosed object.

29  
30 The background current is dominated by shift currents that flow through the  
31 electrical flux lines close to the surface in the direct vicinity of the capacitor

1 surfaces. These are current components, therefore, that undergo only a slight  
2 phase displacement. Due to their characteristic phase position, signal parts from  
3 the background can therefore be distinguished from those from the enclosed  
4 object, according to the invention.

5  
6 In advantageous fashion, in order to discriminate the signal parts in the  
7 measured signal that originate from the enclosing medium, a mathematical  
8 model for the enclosing medium is used that has a plurality of parameters  
9 (number "n") which represent different materials. These material parameters are  
10 stored in the form of a program map in the measuring device and are capable of  
11 being queried for evaluation of the measured signal.

12  
13 In advantageous fashion, the material parameters for the model of the enclosing  
14 medium are obtained by performing reference measurements at defined  
15 impedances, so that, before a measurement is carried out, the inventive method  
16 already "knows" what the background signal from some typical materials and/or  
17 any combination of these materials would look like. By comparing the currently  
18 measured signal of the enclosing medium, it is therefore possible with the  
19 inventive method to very exactly deduce the composition of the enclosing  
20 material and, therefore, its dielectric properties, e.g., its dielectric constants.

21  
22 The reference measurements at defined impedances can be carried out on  
23 known materials, e.g., immediately after production of an inventive measuring  
24 device for carrying out the method, and stored in the device.

25  
26 Advantageously, the inventive measuring device also includes an activatable  
27 calibration device with which a reference measurement can be carried out at a  
28 defined impedance at any time. A short-circuit loop of the capacitive sensor  
29 device can also be utilized as the defined impedance of the calibration device of  
30 the measuring device, so that the detection signal is short-circuited and the

1 impedance of the measuring circuit is determined only by the impedance of the  
2 wave impedance of the network.

3  
4 In addition, an "open end", for example, of the detection network can be used to  
5 generate a defined impedance. Using switching means internal to the device, the  
6 detection signal can be switched over to a corresponding switching circuit for  
7 measuring the reference impedance.

8  
9 To determine the material of the enclosing medium, the inventive method carries  
10 out an interpolation between the material value measured for the enclosing  
11 medium and the  $n$  parameters of the model for the enclosing medium that were  
12 obtained in the reference measurements. Using a reference optimization, a very  
13 good approximation of the dielectric properties of the enclosing medium can be  
14 determined in this manner.

15  
16 Advantageously, at least four reference values of materials for determining the  
17 enclosing medium are measured and stored in the inventive measuring device.  
18 Based on the four known dielectric constants of these reference materials, the  
19 field distortions of the detection signal that are generated by the background are  
20 deduced with sufficient accuracy.

21  
22 The dielectric constants of the enclosing medium can be calculated from the  
23 reference optimizations of the measured signal carried out for the enclosing  
24 medium with the stored parameter model for an enclosing medium. If the  
25 dielectric constant of the enclosing medium is known, the inventive method can  
26 be used to directly deduce the depth of the enclosed object based on the phase  
27 of the signal part that originates from the enclosed object.

28  
29 Advantageously, the inventive method therefore enables a quantitative indication  
30 of the depth at which the hidden object is located. If the phase displacement of  
31 the measured signal that originates from the enclosed object is known, and if the

1 dielectric constant of the enclosing medium is also known, the depth information  
2 can be obtained therefrom in a direct manner.

3

4 In advantageous fashion as well, the measured signal is measured and evaluated  
5 in the inventive method as a function of a lateral displacement of the sensor  
6 device that is generating the detection signal. Moving the capacitive sensor  
7 device across the enclosing medium enables signal evaluation that is correlated  
8 to location. This means that the influence of a hidden object, e.g., an electrical  
9 line or a plastic pipe in the wall, is not only observed and measured at a  
10 measurement point, it is also tracked over a plurality of points. As a result,  
11 objects can be detected and located with a level of certainty and reliability  
12 heretofore unattained.

13

14 The inventive method evaluates the measured signal at a large number of  
15 measuring frequencies, so that clarity problems with the measured signal  
16 resulting from redundant frequency measured values can be eliminated, for  
17 example.

18

19 The inventive method may be used in advantageous fashion in a measuring  
20 device, in particular in a locating device that permits the detection of objects  
21 enclosed in walls, ceilings and/or floors, for example. By using high-powered  
22 digital signal processors, the corresponding inventive measuring device also  
23 makes a user interface possible that includes very simple operation and an  
24 unmistakable depiction of the results of the locating procedure. The graphical  
25 depiction, in a display of the inventive measuring device, of the permissible  
26 drilling depth at every point over which the device is moved provides clear,  
27 reliable information without the need for the user to interpret sound or illuminated  
28 signals, as is the case with locating device of the related art.

29

30 The measuring device according to the invention and/or the inventive method on  
31 which it is based enable the operator to determine the exact location of an object



enclosed in a medium, in all three dimensions of space. It is also possible with the inventive method to obtain information about the size of the enclosed object.

#### Brief Description of the Drawing

An exemplary embodiment of the inventive method is presented in the drawing, and it is explained in greater detail in the description hereinbelow. The figures in the drawing, their description, and the claims directed to the inventive method and/or the measuring device that utilizes the method contain numerous features in combination. One skilled in the art will advantageously consider them individually as well and combine them into reasonable further combinations.

Figure 1 is a schematic representation of the measurement situation on which the inventive method is based,

Figure 2 is a block diagram for measuring impedance according to the inventive method,

Figure 3 is a symbolic representation of the temperature dependance of the evaluated measured signal  $M(\omega)$ ,

Figure 4 is a block diagram for depicting method steps for recording reference values,

Figure 5 is a block diagram for depicting the method steps in the inventive method.

#### Detailed Description of the Embodiments

Figure 1 is a schematic representation of a typical measurement situation for application of the inventive method and/or utilization of the measuring device.

1 The objective is to detect an object 12 that is enclosed in a medium 10 using a  
2 capacitive sensor device 14. Enclosed object 12 is located at a distance  $d$  from a  
3 surface 16 of enclosing medium 10. A measuring device 18, which contains  
4 capacitive sensor 14, among other things, is placed on surface 16 of medium 10  
5 that encloses object 12. Capacitive sensor device 14 is essentially composed of  
6 a precision capacitor 20, which includes two capacitor electrodes 22 and 24.  
7 Capacitor electrodes 22 and 24 are positioned side-by-side in Figure 1 merely to  
8 graphically illustrate the measurement principle. In a real capacitive sensor  
9 device, the electrodes of a measurement capacitor will be positioned essentially  
10 parallel to each other. The desired directional effect of the electric field of  
11 measurement capacitor 20 is generated by corresponding electrodes or  
12 geometric means.

13  
14 By applying an electrical voltage 26, an electric field 28 is generated between  
15 electrodes 22 and 24 of measurement capacitor 20 of measuring device 18. If an  
16 alternating voltage, in particular, is applied to the two electrodes of the  
17 measurement capacitor, a "shift current" flows along flux lines 30 that describe  
18 electric field 28. When voltage  $U$  is fixed, shift current  $I$  is greater the lower the  
19 impedance, i.e., complex resistance  $Z$  of measurement capacitor 20, is. Shift  
20 current  $I$  can be measured directly using an ammeter 21, for example, or using a  
21 measurement parameter  $M$  correlated with the shift current, such as a voltage  
22 signal.

23  
24 Impedance  $Z$  of measurement capacitor 20 is essentially determined by the  
25 material located between capacitor electrodes 22 and 24. If a measurement  
26 capacitor 20 of this type is now brought into the vicinity of an enclosed object 12,  
27 the composition of the material changes in the area covered by electric field 28.  
28 In particular, the presence of an enclosed object 12 results in a changed  
29 dielectric constant  $\epsilon$  and, therefore, changed impedance  $Z$  in comparison with a  
30 medium 10 in which an enclosed object 12 is not present.

31

1 The change in dielectric constants induced by the presence of enclosed object  
2 12 and the associated change in impedance  $Z$  of the measurement capacitor  
3 corresponds to changed capacitance  $C$  of the measurement capacitor.  
4

5 The increase in capacitance  $C$  of measurement capacitor 20 and/or the resultant  
6 increase in shift current  $I$  between capacitor electrodes is depicted in Figure 1  
7 using an increased density of flux lines in the illustration of electric field 28 in the  
8 flux line illustration.  
9

10 When a material having a greater dielectric constant  $\epsilon$  than the corresponding  
11 constants of surrounding medium 10 enters field area 28 generated by capacitive  
12 sensor 14, the flux lines become denser. If an object has lower dielectric  
13 constants than the surrounding material, the flux line density is reduced in the  
14 area of the enclosed object.  
15

16 The change in capacitance caused by the presence of an enclosed object and/or  
17 the change in shift current in the capacitive sensor may be measured and  
18 evaluated using various electronic circuits.  
19

20 For example, the natural frequency of an oscillating circuit that forms can be  
21 utilized by the measurement capacitor and at least one coil connected with it in  
22 series or in parallel. After excitation by a brief electrical pulse, an oscillating  
23 circuit of this type performs a damped oscillation at its resonance frequency. A  
24 time-resolved measurement of the resonance therefore enables deductions to be  
25 made about the capacitances involved and, therefore, the shift current.  
26

27 As an alternative, the shift current may be measured directly by the  
28 measurement capacitor when a constant alternating voltage having a fixed  
29 frequency is applied.  
30

In the inventive method, electrical shift current  $I$  of capacitive sensor device 14 is not measured directly. Instead, to evaluate the detection signal, a frequency-dependent measurement parameter  $M$  is measured, which has a nearly linear relationship with the shift current of the capacitive sensor device. With the inventive method, an electrical voltage correlated with the shift current, in particular, is measured as measurement parameter  $M$ . That is, the following applies for measurement parameter  $M$  that is utilized:

$$M = M(\omega) = \alpha(\omega) + \beta(\omega) * I(\omega)$$

Complex measurement parameter  $M(\omega)$  is evaluated in linear approximation of shift current  $I(\omega)$  of the measurement capacitor. In this process,  $\alpha(\omega)$  describes an internal crosstalk of the capacitor electrodes, and  $\beta(\omega)$  takes into account the frequency characteristic and phase distortions on the electrical lines inside the evaluation circuitry and the matching network of the capacitive sensor device.

$\alpha(\omega)$  and  $\beta(\omega)$  are frequency-dependent constants that are capable of being measured independently. They can be determined very exactly by performing a reference measurement of defined impedances, for example, so that, by measuring  $M$ , the shift current is also measured.

Figure 2 shows an exemplary embodiment of an evaluation circuit that can be utilized within the framework of the inventive method. A pulse generator 34 controlled by a time base 32 generates a chronologically short, spectrally broad voltage pulse that can be supplied to capacitive sensor device 14 via a wave coupler 36. The capacitance of measurement capacitor 20 and, therefore, impedance  $Z$  of the sensor are a function of the dielectric medium that penetrates the electric field of the capacitor electrodes.

If the capacitive sensor device is brought into the vicinity of an object 12, distortions of the electric field occur due to the changed dielectric constants of

1 the capacitor field. Impedance  $Z$  is changed as a result, and it is capable of being  
2 measured via the shift current and/or derived measurement parameter  $M(\omega)$ . The  
3 impedance of the capacitive sensor is coupled out once more as a time-  
4 dependent voltage signal  $U(t)$  by directional coupler 36, then it is amplified and  
5 forwarded to a sampling unit 40, in which the magnitude and phase of the  
6 measured signal are determined. This will be described in greater detail  
7 hereinbelow.

8  
9 At the point at which measurement sensor 14 is connected to the match-  
10 terminated line, voltages coupled in by the generator via wave coupler 36 are  
11 reflected in more or less pronounced fashion. The amplitude and phase of the  
12 signal reflected at this point is a reflection of the difference of impedance  $Z$  of  
13 sensor 14 and line impedance; it makes it possible to deduce the magnitude and  
14 phase of the impedance of sensor 14 and, therefore to determine the magnitude  
15 and phase of the current flow through sensor 14.

16  
17 The determination of the magnitude and phase of current flow through sensor  
18 capacitor 14 can therefore be traced back to the determination of magnitude and  
19 phase of voltage  $U$  reflected at the connection point of sensor 14.

20  
21 The signals reflected at the connection point pass back through the wave  
22 coupler. The signals induced in the transmitting branch via crosstalk in wave  
23 coupler 36 are negligible in comparison with the signal portions passing back  
24 directly in the direction of the detecting branch. Voltage  $V$  that exists at the entry  
25 of the detection circuit is a reflection of voltage  $U$  that is reflected at the  
26 connection point of sensor 14, except for the minimal losses at wave coupler 36  
27 and the time-of-arrival difference.

28  
29 The voltage (which is usually low) that results after wave coupler 36 is  
30 advantageously amplified first in a high-frequency amplifier 38 in the detecting  
31 branch. The voltage is then sampled at defined points in time  $T$ . The points in

1 time at which the voltage is measured is established by a sampling pulse. In  
 2 order to enable a determination of the phase of the reflected voltage relative to  
 3 the phase of the voltage produced by the generator, it is important that the  
 4 generator of the transmit signal and the generator of the sampling pulse be  
 5 coupled in a phase-locked manner. This is ensured by the use of the time base.

6

7 The voltage portions that exist at sampler at frequency  $f$ , namely

8

$$9 \quad V(f) = v(f) * \exp(i\varphi(f))$$

10

11 therefore correlate with voltage  $W(T)$  measured after the sampler according to  
 12 the equation

13

$$14 \quad W(T) = \operatorname{Re}(\exp(i * 2\pi * f * T) * V(f))$$

15

16 A shift in the point in time  $T$  at which sampling takes place therefore allows the  
 17 magnitude and phase of voltage  $V$  at frequency  $f$  to be deduced.

18

19 Voltage  $W$  is advantageously processed first in a low-frequency amplifier so it  
 20 can then be detected in an analog-digital converter. By measuring voltage  $W$  at  
 21 various points in time  $T$ , it is therefore possible to determine amplitude as well as  
 22 the phase of the reflected voltage portions and thereby deduce the magnitude  
 23 and phase of the currents flowing in the sensor.

24

25 The measured signal is forwarded to a digital signal processor 46 in addition to  
 26 analog-digital converter 44.

27

28 DSP element 46 performs further signal processing and control of the time base  
 29 to generate the excitation pulse and the sampling pulse. DSP element 46 makes  
 30 it possible for the evaluated measured values, i.e., the depth of objects enclosed  
 31 in the wall, in particular, and their lateral position relative to the measurement

1 sensor, to be depicted in a display in real time, i.e., during the measurement  
2 procedure itself. In this manner, it is possible with the inventive method to show  
3 the operator in a display where and at what depth in the wall objects are  
4 enclosed, even while the device is still being moved across a wall, for instance.

5  
6 To determine lateral position, the capacitive measuring device can be moved  
7 across the medium to be analyzed in two opposite directions 50 and 52. A  
8 corresponding path sensor that forwards the current position of the capacitive  
9 sensor device to the digital signal processor permits the correct depiction of the  
10 depth and lateral position of the object.

11  
12 For the inventive method, it is provided that, for calibration purposes, a defined  
13 reference impedance 54 can be measured instead of measurement capacitor 20.  
14 To this end, the electrical circuit for generating and evaluating the detection  
15 signal has switching means for generating and evaluating the detection signal,  
16 the switching means being depicted in the exemplary embodiment in Figure 2 as  
17 symbolic switch 56. The switching means permit the excitation pulse to be  
18 forwarded not to measurement capacitor 20, but to reference impedance 54  
19 instead. This defined reference impedance 54 can be generated, for example, by  
20 short-circuiting the signal line. Another possibility for realizing a defined  
21 impedance inside the device is via an "open end" of the signal line, for example.  
22 In this manner, the inventive method and/or the inventive measuring device have  
23 a calibration device that is contained in the method and/or the device, which  
24 enables the method to compensate for thermal drifts using mathematical means,  
25 for example.

26  
27 It is therefore possible, in particular, by performing the calibration measurement  
28 at defined impedance 54, to determine constants  $\alpha(\omega)$  and  $\beta(\omega)$ , which are  
29 influenced by the electrical network and establish the correlation between  
30 electrical shift current  $I$  of the capacitive sensor device and measured parameter

1  $M(\omega)$ , and to compensate for drifts of measured signal  $M(\omega)$  that occur relative to  
2 shift current  $I(\omega)$  after a reference measurement of this type is carried out.

3  
4 Substantial drift effects result primarily from temperature changes and aging  
5 processes in the components involved. For example, additional time delays  $\delta T$   
6 can also occur between the excitation pulse and the interrogation pulse, which  
7 would result in distortions in the low-frequency signal. Since an additional time  
8 delay of this nature only results in a multiplicative factor in the case of the  
9 Fourier-transformed measurement signal  $M(\omega)$ , a drift of the sampling point in  
10 time of this nature may be canceled in the data record relatively easily.

11  
12 Moreover, the pulse power and spectral shape of the excitation pulse in particular  
13 can be subjected to thermal drift. A drift in the frequency characteristic of the  
14 high-frequency amplifier may also be compensated for using a reference  
15 measurement of this nature.

16  
17 To compensate for changes in the device, e.g., temperature-induced drifts, a  
18 linear correction function for the measured signal is used. Figure 3 is a schematic  
19 representation of the temperature influence on measurement parameter  $M(\omega)$ .  
20 Measurement parameter  $M(\omega)$  is subject to strong temperature-dependent  
21 change. Curve 56, for instance, shows the frequency-dependent measurement  
22 parameter  $M(\omega)$  at a temperature of 20° C. Measurement curve 58, which is also  
23 shown, depicts signal  $M(\omega)$  measured at a temperature of -10° C. The method  
24 used to evaluate the measured signal now assumes that there is a linear  
25 dependence between the two measurement curves at different temperatures.

26  
27 To compensate for this temperature effect, two correction factors  $\gamma_0(\omega)$  and  $\gamma_I(\omega)$   
28 [are used to establish] the correlation of measurement parameter  $M(\omega)$  measured  
29 under calibration conditions (e.g., 20° C) with measurement parameter  $M(\omega)$   
30 obtained in an on-site measurement. That is, the following applies, for example:



1  
2 
$$M^{-10^{\circ}}(\omega) = \gamma_0(\omega) * (M^{20^{\circ}}(\omega)) + \gamma_l(\omega)$$

3  
4 For the inventive method, for example, measurement parameter  $M(\omega)$  is  
5 measured under calibration conditions, i.e., at a defined temperature and  
6 reference impedance, which can be realized via air measurement, a calibration  
7 stone or a short-circuited sensor.

8  
9 If a calibration measurement is now carried out on-site under real operating  
10 conditions with the same defined impedance, i.e., an air measurement, a  
11 measurement of a calibration stone, or a measurement with a short-circuited  
12 sensor, correction constants  $\gamma_0(\omega)$  and  $\gamma_l(\omega)$  can now be deduced from measured  
13 value  $M(\omega)$ , which has been changed due to drift effects. The correction factors  
14 determined in this manner are stored in a memory unit, so they can be called up  
15 for subsequent signal evaluation.

16  
17 If a calibration having defined impedance is carried out before the actual  
18 measurement to locate an enclosed object, correction factors  $\gamma_0(\omega)$  and  $\gamma_l(\omega)$  that  
19 are currently obtained in the calibration measurement are also used to correct  
20 measurement parameter  $M(\omega)$  in the actual measurement procedure.

21  
22 In this manner, the inventive method is capable of canceling effects in the  
23 measured signal that have an adulterating influence on the measurement  
24 parameter to be processed. These influences on the measurement parameter of  
25 the capacitive sensor device, referred to in general as drift effects, include, in  
26 particular, temperature changes, changes in humidity, changes caused by  
27 component aging, and changes caused by a variation in the voltage supplied to  
28 the measuring device. The exemplary embodiment of an inventive measuring  
29 device in the form of a hand-held, battery-operated measuring device can  
30 therefore compensate for a drop in battery voltage even over a certain period of

time without this variation in voltage having a marked influence on the quality of the measured results.

In addition to the drift effects described, sample strews of individual components also result in different measurement characteristics of each individual measuring device, which can be compensated for using the correction function described.

The inventive method therefore enables compensation for drift effects or sample strews by comparing a reference signal stored in the device with a calibration signal recorded at the point in time when the measurement is performed. This comparison measurement allows a linear correction parameter for the measured signal to be determined, which permits the inventive method to back-calculate the values measured currently on-site to reference conditions.

It is advantageous, in particular, to carry out a reference measurement directly after a device is fabricated, e.g., still in the factory, under defined calibration conditions. This measurement can then be adjusted later based on the actual location measurements carried out on-site.

It is also possible to carry out a reference measurement of this type that yields a defined measured signal  $M(\omega)$  by using a "master measuring device", and to import the reference values determined for the "master device" in the form of a performance map into further measuring devices immediately after production. In this case, it would also be possible, for example, to compensate for sample strews of the directional pattern of the electric field of the precision capacitor of the individual devices.

Different directional patterns resulting from mechanical and geometric differences in capacitor electrodes and/or corresponding directional electrodes for the electrical measurement field mean there are differences in terms of the detected location of an enclosed object, and they make it difficult to compare the measured data obtained with the various devices.

Figure 4 uses a block diagram to illustrate the process of measuring reference values, which are measured in the factory directly after the inventive device was produced, for example, and which can be stored in a memory element of the measuring device. In step 90, user guidance is written to a memory element of the inventive measuring device, which is capable of being reproduced on a display of the measuring device as an animated film sequence, and thereby better inform the operator about the method steps to carry out to calibrate the measuring device on-site.

In method step 92, reference measurements are carried out and stored in the device. The reference measurements serve to determine the system parameters specific to the device. To this end, the signal measured at defined impedances is evaluated, and a linear order correction function is created for each individual measuring device. Using this correction function, it is possible to cancel sample strews, e.g., of the mechanical design of the capacitive sensor device, out of the signal measured later on-site.

In method step 92, the measuring device is calibrated against various defined background materials. The values of these reference measurements, e.g., carried out on air, concrete, metal and Ytong stone, and further commonly used building materials, are stored in the device. By referencing the known dielectric constants of these defined materials, constants  $\alpha(\omega)$  and  $\beta(\omega)$  may be determined; these constants are conditional upon the detection network and represent the relationship between the dielectric shift current of the capacitive sensor device and measured signal  $M(\omega)$  used for evaluation purposes. A reference measurement of this type also makes it possible to determine the signal distortions that occur due to phase distortions and the frequency characteristic of signal lines, and/or internal crosstalk between the electrodes of the precision capacitor. In this manner it is possible to very accurately deduce the fundamental dielectric shift current when performing a subsequent determination

1 of the measured signal  $M(\omega)$  on-site by using coefficients  $\alpha(\omega)$  and  $\beta(\omega)$ , which  
2 are then known.

3  
4 In method step 92, interpolation parameters are also obtained for the model of  
5 the enclosing medium on which the method is based. The inventive method uses  
6 a numeric model for the enclosing medium, which utilizes a plurality of material  
7 parameters of defined reference materials. By performing a reference  
8 optimization between the signal, measured on-site, from the surrounding medium  
9 with the parameters of the model stored in the measuring device, it is possible to  
10 very exactly determine the dielectric properties of the surrounding medium that  
11 was measured. Essentially, an interpolation of the reference parameters on  
12 which the model is based is utilized on the value of the enclosing medium that is  
13 measured on-site.

14  
15 In method step 96, a determination of a geometric factor of the capacitive sensor  
16 device is carried out. To this end, a reference signal is measured on a defined,  
17 spatially very limited reference body that is enclosed in a known medium. Due to  
18 mechanical or geometric deviations of the electrodes of the capacitive sensor  
19 device, differences can occur in the directional pattern of the precision capacitor,  
20 which would result in uncertainty about the exact determination of the location of  
21 the enclosed object. In method step 96, correction parameters are therefore  
22 determined to take into account the deviations in the directional patterns of  
23 individual measuring devices for every individual measuring device, and they are  
24 stored in the measuring devices, so that the evaluating algorithm can call up  
25 these parameters and take them into consideration.

26  
27 In method step 98 in Figure 4, the factory setting of reference values for the  
28 inventive method and/or the inventive measuring device determines threshold  
29 values for object detection based on the reference measurements that are  
30 carried out. Using these threshold values, the processing algorithm determines  
31 whether an object has been detected or not. The threshold values are a function

1 of the measurement accuracy of every individual device, and of corresponding  
2 sample strews.

3  
4 Method step 100 in Figure 4 represents the storage of predetermined settings in  
5 a memory element of the inventive measuring device. Using the stored reference  
6 values and a calibration measurement to be carried out on-site before the actual  
7 measurement, it is possible to largely eliminate interference effects on the  
8 measured signal, enabling an extremely accurate measurement sensor to be  
9 obtained. It should be emphasized, in particular, that plastic pipes can be  
10 detected using this measurement sensor as well, for example. Including a large  
11 number of reference values that permit interference effects to be canceled during  
12 subsequent evaluation of the signal has a substantial effect on the enhanced  
13 performance of the inventive measuring device and/or the inventive method on  
14 which it is based.

15  
16 A central point of the inventive method is to divide measured signal  $M(\omega)$  to be  
17 evaluated into two parts. Measured signal  $M(\omega)$  is divided into a background part  
18  $U_G(\omega)$ , which originates from the enclosing medium, and an "enclosed" part  $E$   
19  $(\omega)$ , which results from the enclosed object.

20  
21 The phase and amplitude of the "enclosed" signal and the background signal are  
22 known from the measurement of signal variable  $M(\omega)$ . It must be noted that  
23 "enclosed" signal  $E(\omega)$ , which originates from enclosed dielectric objects, is  
24 extremely small. Changes in capacitance, which are determined when an  
25 enclosed object is present, typically take place in the sub-picofarad range when  
26 enclosed dielectric objects, such as plastic pipes, are present. When an  
27 alternating voltage of, e.g., one volt, and having a measuring frequency of 100  
28 KHz, is applied to the capacitive sensor, the small changes therefore result in  
29 differences in the shift current of less than one microampere.

For this reason, a measuring frequency in the gigahertz range is utilized with the inventive method in order to generate changes in the measured signal that are sufficiently great, even when the smallest changes in capacitance take place due to the presence of an enclosed object. The background signal is the signal that would be generated if objects were not present. It can be measured directly next to an enclosed object, for example. The present invention takes advantage of the fact that the background signal is dominated by parts of the shift current that are generated by the areas of the electrical measurement field that are close to the surface. From this point forward it is assumed that background signal  $UG(\omega)$  is known. Background signal  $UG(\omega)$  is composed of shift currents  $I_v(\omega)$  along flux lines  $v$  of the electric field of the precision capacitor. As shown in Figure 1, for example, the individual flux lines  $v$  are of different lengths. It is therefore possible to define a mean flux line length  $L$ , which indicates the phase of the shift current. From this point forward, all phases are indicated in relation to this mean phase. If an enclosed dielectric object is brought into the vicinity of the measuring electrodes of the capacitive sensor device, the current distribution of the shift current changes. In practice, one can assume that this change, which is caused by an enclosed object, is small. The following therefore applies:

$$E(\omega) \ll UG(\omega).$$

It can therefore be approximately assumed that the influence of the dielectric field results in an amplification or attenuation of shift current  $I_v$  along individual flux lines  $v$  having length  $L_v$ . The following therefore applies:

$$I_v(\omega)(\text{in the presence of an enclosed object}) = \xi * I_v(\omega)(\text{background}) * \exp(i * 2\pi / \lambda(\omega) * (L_v - L))$$

In this case,  $\xi$  represents a real amplification or attenuation factor. If the dielectric constant  $\varepsilon$  of the enclosed object is greater than the  $\varepsilon$  of the surrounding medium, then  $\xi > 1$ . The capacitance of the precision capacitor is increased, and the shift current is increased. In the opposite case,  $\xi < 1$ . If the enclosed object is small enough, so that only flux lines having a certain length  $L_v$  are affected, then the following approximately applies:

$$E(\omega) = I_v(\omega)(\text{in the presence of an enclosed object}) - I_v(\omega)(\text{background}) \\ = (1-\xi) \exp(i*2\pi/\lambda(\omega)*(L_v-L)) * I_v(\omega)(\text{background})$$

If the type of enclosed object is known, e.g., a metallic enclosed object or an open space, then the sign of  $(1-\xi)$  is known.

The following therefore applies:

$$2\pi/\lambda(\omega)*(L_v-L) = -\phi(\omega) + \psi(\omega)$$

That is, the length of the affected flux lines  $L_v$  may be deduced based on a comparison of the phase of the signal  $E(\omega)$  with the phase of the background signal  $UG(\omega)$ , based on the relationship:

$$\lambda(\omega)/2\pi*(-\phi(\omega) + \psi(\omega)) + L = L_v$$

The length of the affected flux lines is related to the depth of the object via a geometric factor  $G(\omega, L)$ .

In practice, the device performs averaging over a location interval  $[x, y]$  in which largely no enclosed objects are present. The spacial mean of  $MW\_M(\omega)$  therefore provides a usable starting point for the background components. This means that, if the measurement parameter  $M(X_j, \omega)$  was detected at  $n$  locations

$X_j$ , then, to determine the background components, all  $j$  greater than  $M(X_j, \omega)$  are summed and normalized with  $1/N$ .

As a possible extension of this fundamental averaging method, it is advantageous to exclude areas with strong signal changes, i.e., large deviations from the mean, from the averaging, or to replace the calculation of the mean with the determination of the median of the measured data obtained over the location.

Instead of performing an averaging of various locations, it is also possible to utilize background signals  $MUG(\omega)$  stored in a table in the memory. If it is known that the background is concrete, for example, it is possible to utilize measured values  $MUGBETon(\omega)$  that are obtained for a homogeneous concrete block and are stored in the memory as the background signal. The stored background signal to be subtracted can be selected automatically, e.g., by comparing an estimated background signal with various backgrounds stored in a table, or via a switch that the user can operate.

A numerical model is used for the background, the model utilizing at least four material parameters, e.g., the dielectric constants of known materials. The model is based on the reflectance behavior of electromagnetic signals on dielectric boundary layers. To determine the material of the enclosing medium that is measured, the weighting of the parameters in the model of the enclosing medium is varied until a model signal that comes as close to it as possible can be reconstructed by performing a reference optimization in the measured background signal. The dielectric constants of the measured enclosing medium can therefore be deduced based on an interpolation of the parameters of the model medium. When the dielectric constants of the enclosing medium are known, the depth of the enclosed object in the enclosing medium may be deduced from the phase information of the measured signal that originates from the enclosed object.



1 According to the invention, it is provided with the method described that the  
2 threshold for detecting enclosed objects is variable. A sensitivity setting allows,  
3 e.g., irrelevant objects, in particular those having a periodic structure, to be  
4 canceled out of the measured signal, so they do not appear when the measured  
5 results are subsequently displayed on an optical display. The inventive method  
6 permits the measuring range to be limited to a desired depth range based on a  
7 selected special range of phase displacements of the measured signal. In this  
8 manner, the selection of a special, limited depth range may be implemented. The  
9 measuring depth displayed in the optical display of the inventive measuring  
10 device may be switched between various values (e.g., 6 and 10 cm).

11  
12 Figure 5 is an overview of a block diagram to illustrate the individual method  
13 steps in the inventive method.

14  
15 After the device is powered on in step 60, a system query for the measuring  
16 device takes place. System query 62 checks the battery status (battery voltage),  
17 for example, the internal resistance of the battery, and the current temperature.  
18 In step 64, a reference measurement at a defined impedance is carried out. To  
19 this end, a reference device inside the device can be utilized, for example, or an  
20 air measurement can be carried out. This reference measurement is also carried  
21 out to determine EMC interferences, e.g., caused by adjacent transmitting  
22 equipment. EMC interferences of this nature may be subsequently canceled in  
23 the measured signal with the inventive method.

24  
25 A wall contact check takes place in step 65 of the inventive method, in which the  
26 corresponding displacement transducer of the inventive measuring device  
27 performs a query to ensure that the measuring device is placed properly on the  
28 wall to be analyzed. As an alternative, the wall contact can also be queried by  
29 evaluating the measured signal of the capacitive sensor device. If the measuring  
30 device determines that the surrounding medium is air, then the device cannot be  
31 placed on the wall.

1 The actual measuring procedure then takes place in method step 68, in which  
2 raw data from the capacitive sensor device is measured and forwarded to the  
3 digital signal processor. In method step 70, which represents the start of the  
4 evaluation of the measured signal, interference signals from external sources of  
5 interference are canceled out of the raw data. In method step 72, a first  
6 correction of the measured signal due to sample straws takes place. To  
7 accomplish this, the device-specific system parameters determined by a  
8 reference measurement performed in the factory, i.e., the corresponding  
9 correction coefficients, are taken into account and the measured signal is  
10 transformed in a described, linear fashion. Method step 74 describes the  
11 correction of drift effects internal to the device, such as temperature and aging  
12 influences. To determine a corresponding correction function for measured signal  
13  $M(\omega)$ , a comparison is carried out in method step 74 between a reference  
14 measurement of a defined impedance carried out in the factory and stored in the  
15 device, and the result of the actual reference measurement according to method  
16 step 64. For measured signal  $M^*(\omega)$  that has been processed in this manner, the  
17 described separation into signal parts arising from the enclosing medium and  
18 signal parts that originate from the enclosed object is now carried out in method  
19 step 76. The measured wall material is determined via interpolation with the  
20 reference values using the parameters stored in the device for reference  
21 materials and a corresponding mathematical model for the composition of the  
22 enclosing medium. In particular, a dielectric constant is assigned to the  
23 measured wall material and/or the enclosing medium, which is required for the  
24 further evaluation of the measured signal.

25  
26 After the detection signal is separated into signal parts originating from an  
27 enclosing medium and/or an enclosed object, a geometric factor for the  
28 capacitive sensor device is taken into account in method step 78 to determine  
29 the exact location position of the enclosed object. This geometric factor takes into  
30 account production-induced geometric deviations in the directional pattern of the  
31 capacitive sensor device, for example. These device-specific differences can be

1 taken into account using a linear correction function and canceled out of the  
2 actual measured signal. In order to take into account the threshold values for  
3 object detection set at the factory, the decision is made via signal processing in  
4 method step 80 whether an object has been located or not. If the decision is  
5 positive, the size of the object, its length relative to the measuring device, and the  
6 depth of the object are then determined via the described evaluation of the  
7 magnitude and phase of the measurement parameter  $M^*(\omega)$ . In particular, the  
8 depth of the enclosed object in the wall is determined from the phase of the  
9 measurement parameter  $M^*(\omega)$  and the dielectric constant of the round material  
10 determined in method step 76.

11  
12 In method step 82, the measured result that is obtained is displayed graphically  
13 on the display of the measuring device. To accomplish this, the position of the  
14 located object relative to the current position of the measuring device, the object  
15 size and the depth of the object are depicted on the display device of the  
16 measuring device using symbols in such a manner that the operator is provided  
17 with a cross-sectional representation of the analyzed wall.

18  
19 In particular, it is also possible to display, graphically as well, for example, a  
20 permissible drilling depth that is possible without contacting the located object  
21 during drilling. The depiction of the measured results on the display of the  
22 measuring device takes place in real time, so that the located object is depicted  
23 on the display of the inventive measuring device with a minimum time delay, even  
24 while the measuring device is still being moved across a section of the wall.

25  
26 The inventive method and the corresponding inventive measuring device are not  
27 limited to the exemplary embodiment presented in the description and the  
28 drawing.

29  
30  
31

1 Reference numerals in Figures 4 and 5

2

90	User guidance for calibration
92	Determination of system parameters based on a reference measurement, calculation of coefficients to cancel sample strews
94	Calibration of the device on various background materials, input signals: measurement of air, Ytong stone, concrete, metal; output parameters: $\alpha$ , $\beta$ , interpolation parameters
96	Determination of the geometric factors of the sensor; input parameters: measurement of a metal rod in concrete
98	Determine the threshold values for object detection
100	Store the determined settings in the memory
60	Power the device on or off
62	Check the battery status; input parameters: temperature, battery voltage, internal resistance
64	Reference measurement, measurement of EMC interferences
66	Wall contact check; input parameters: displacement transducer 1, displacement transducer 2, measured data
68	Raw data from front end
70	External sources of interference taken into account
72	Correction of front end sample strews; input signal: system parameters
74	Correction of temperature and aging influences; input parameters: reference measurement in the factory, new reference measurement
76	Separation of signals from wall surface and signals from objects behind the wall, determination of the wall material; input parameters: parameters, interpolation vectors; output parameters: wall material, user guidance
78	Take into account the geometric factor of the sensor
80	Decide yes/no object is present, determine the size and depth of the object; input parameters: thresholds, wall material

82	Display the result, input parameter: limitation of the display depth
1	
2	